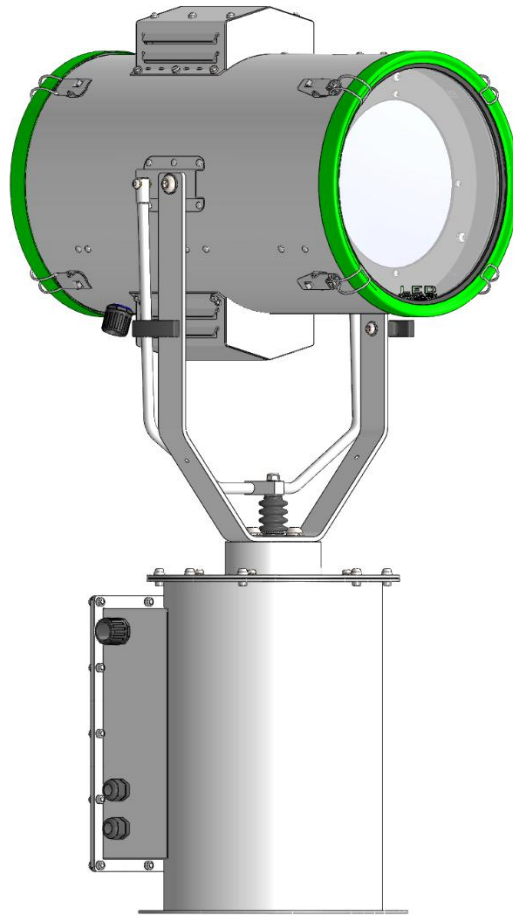




L300RC 234w LED Remote Control Searchlight Azimuth

User / Installation Manual

Product Part Number:

A7221 – L300RC 115/240v 234w LED Variable Speed Remote Control Searchlight

A7321 – L300RC 24v 234w LED Variable Speed Remote Control Searchlight

PLEASE NOTE!

Please read this manual before installation.



www.francis.co.uk

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 - 7.2. Obtaining Fault Status
8. Maintenance and Servicing
9. Wiring Diagram & General Assembly
10. Spare Parts List

General Information:

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United Kingdom

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1 – Introduction

It is imperative that this manual is read carefully and understood before installing your equipment. For your future reference please keep this manual in a safe place.

Thank you for specifying a product from the Francis Searchlights range. All Francis products are designed to give complete customer satisfaction and are manufactured to the highest engineering standards to ensure optimum performance and service life.

The Francis LITE range combines features proven over many years in the most hazardous conditions in both marine and land installations.

To prolong the life and performance of your product, we recommend that you only specify Francis Searchlights spare parts. This will also ensure that any warranties on your equipment will not be invalidated. Information on spares ordering and parts is provided in this manual.

Should you ever need to contact Francis Searchlights Ltd. regarding your equipment, please always quote the Product Number and Serial Number of the product you have, this is located on the name plate inside the barrel head of the searchlight.

In order that the searchlight operates correctly it is imperative that competent personnel are responsible for the installation, operation, and servicing of this equipment. Failure to adhere to this advice may cause premature failure or incorrect operation of the searchlight, which may damage the equipment or cause personal injury.

2 – Safety Precautions

The following instructions must be adhered to, to ensure a safe working environment and the safety of the user.

Note: When unpacking or manoeuvring the searchlight into its fixing position, suitable lifting points must be used to prevent damage to the equipment or personal injury.

- Only suitably qualified personnel may install the products.
- Never look directly into an illuminated searchlight as this may cause severe damage to eyesight. If it is necessary to inspect a searchlight whilst in operation, always wear suitable protective goggles.
- Searchlights get hot. Never touch the unit when lit and always allow 15 to 20 minutes for cooling down after turning the searchlight off.
- Never place anything on or cover the searchlight when in use.

3 – Technical Information

Electrical			
Input voltage:	24 VDC	110 VAC	240 VAC.
Input current:	11.5A	2A	1A
Driver output voltage:	48v DC Max		
Driver current:	4.8A Max		
Wattage:	234w		
Dimensions			
Height:	1064mm		
Width:	414mm		
Depth:	549mm		
Weight: Searchlight	42Kgs		
Searchlight Performance			
LED power:	234w		
Range @ 1 Lux:	3047m		
LED life (approx.)	20,000h		
Divergence:	4°-10°		
Colour temperature:	6000K		
Luminous flux:	35,537 lumens		
Searchlight movement			
Pan rotation:	365°		
Tilt elevation:	Up 35° & Down 35°		
Pan speed:	Variable Speed 1 to 60°/sec		
Tilt Speed:	Variable Speed 1 to 17°/sec		
Material, colour, IP rating			
Searchlight barrel head:	Aluminium BSEN485 5251		
Gearbox housing:	Stainless Steel BS1449 304S31		
Crutch:	Stainless Steel BS1449 304S11		
Paint finish powder coated & stove enamel paint:	Ash Grey BS4800 00A01, May Green RAL 6017		
IP rating:	Searchlight IP56 & Gearbox IP67		
Operating temperature:	-20°C to +50°C (-50°C on request)		
Certification approval:			
Lloyds TA:	IEC 60945: 2002		
Russian Maritime Register of Shipping:	Parts XI & XVII, Part IV		
ISO9001 2015:	Quality Management System		

4 – Unpacking and Installation Instructions

The following instructions should be read and fully understood prior to installing the equipment to ensure that the correct procedures are followed, and all safety precautions are observed.

Note: If the equipment has been in storage for a considerable amount of time, it is advisable to conduct a routine maintenance check on all parts before installation.

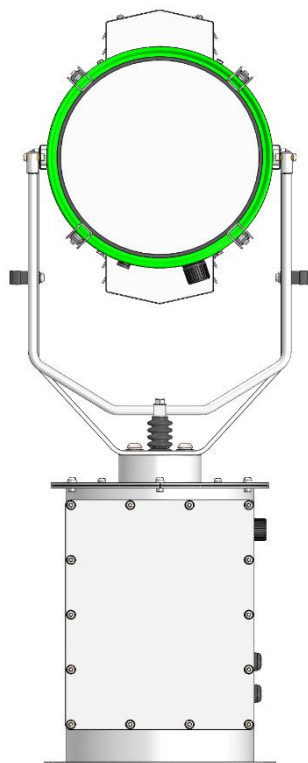
Safety Precautions

This equipment should not be connected to an electrical supply before being installed. Installation procedures should be adhered to, to ensure a safe working environment and reduce the risk of damage or personal injury.

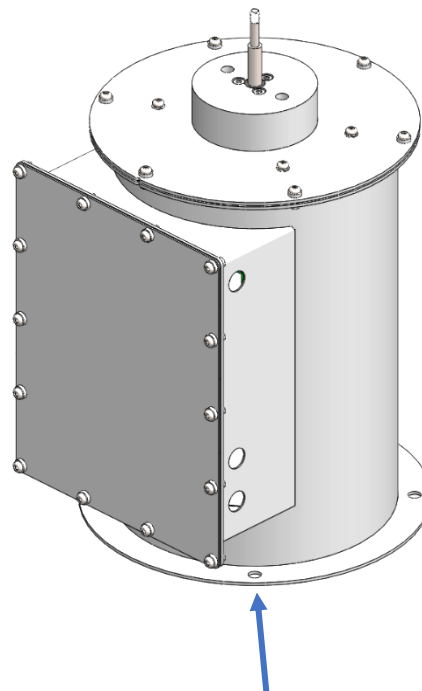
Preparing the Mounting Position

Mark out and drill the fixing holes through the deck. If anti-vibration mounts are to be fitted, the fixing holes for the mounts should also be marked out and drilled. Prior to manoeuvring the searchlight into its' fixing position, the AV mounts should be fitted to the base. When in the desired position, bolt the searchlight firmly down. On an uneven surface it may be necessary to use a suitable sealant such as silicone, to ensure a weatherproofed joint.

Please refer to the drawing C29556 for the Joystick Panel cut out size, which you can find at the back of this manual.



Rear of Searchlight



**Base Fixings, 4 Holes Ø12.5
Equally Spaced on a Ø 290.00**

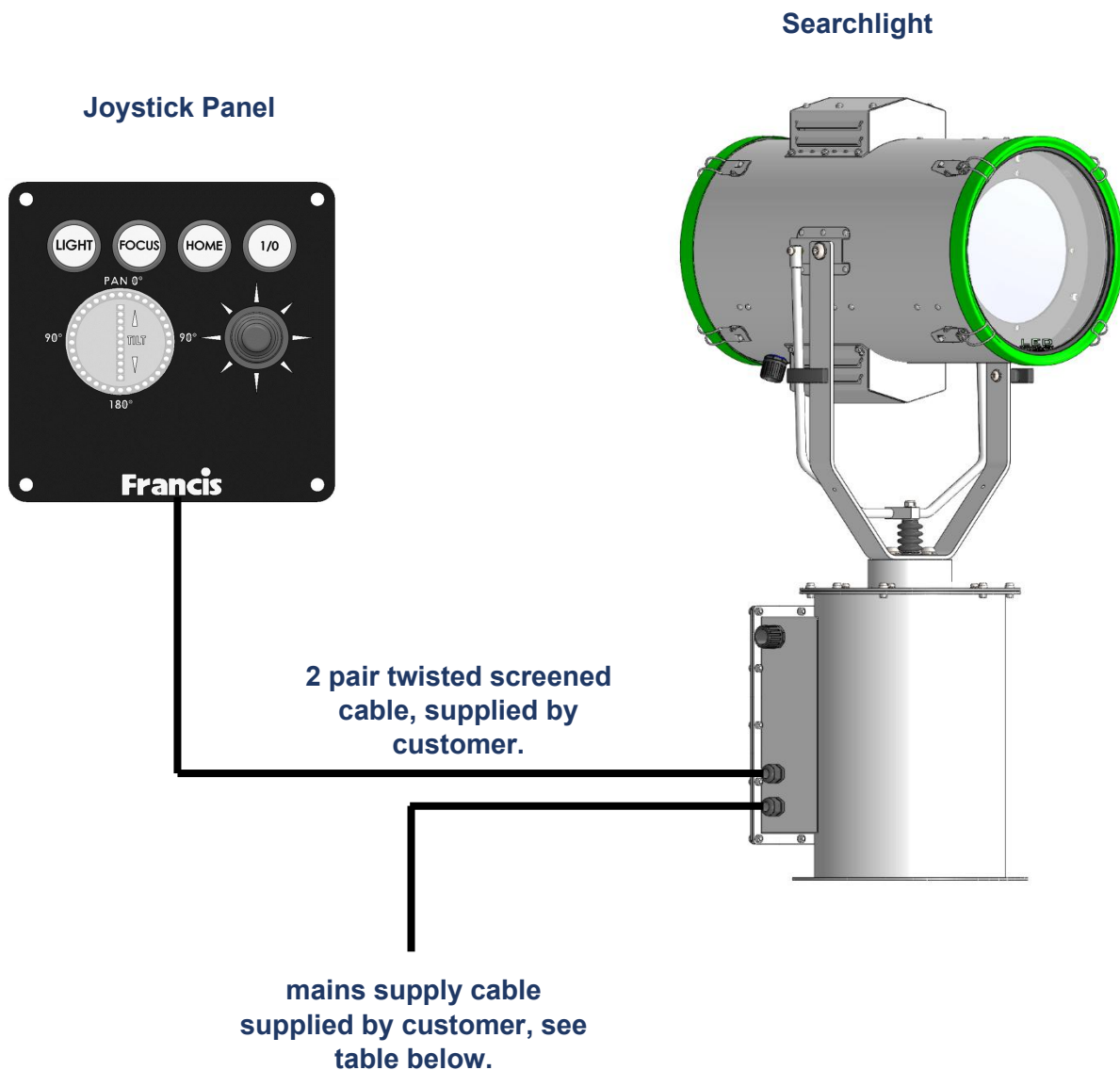
5 – Electrical Installation

For safety purposes, only competent personnel should perform the electrical installation. All equipment should be installed to current Electrical Regulations and Standards.

Referring to wiring diagram C28381 115/240v or C30282 24v (at the back of the manual), a supply is fed to the gearbox housing, which then provides a common feed to the motor gearbox, searchlight, and joystick panel.

Cables required to be connected by the customer: -

- 2 pair twisted 0.22mm 100ohm screened cable from the joystick panel to the gearbox housing.
- Mains supply cable to the gearbox housing.



To obtain the maximum light output from the searchlight, it is essential that the full operating voltage of the LED fitted be applied to the LED contacts.

Method of Electrical Connection

- Disconnect the supply before working on the electrical system.
- The searchlight must be connected to a fused electrical supply, using suitably sized cable.
- If the searchlight is located a considerable distance from the supply, provision must be made in the cable size to overcome the voltage drop.

The following table below indicates the maximum length of cable to be used for the supply cable, from the mains supply to the gearbox housing.

Searchlight	24v 234w	115v 234w	240v 234w
Cable Size (mm ²)	Distance Max	Distance Max	Distance Max
1.5	3M	85M	355M
2.5	5M	143M	-
4	8M	-	-
6	12M	-	-
10	22M	-	-

- If a spare auxiliary fuse or circuit breaker is not available, one of the correct type/ratings should be fitted and connected to a positive supply. It is advisable to locate a bus bar or main connection and avoid any direct connection to the supply.
- For 115/240v AC products, the following colour coding system should be used for the customer supply cable:

Brown	-	Live
Blue	-	Negative
Green/Yellow	-	Earth

Note: This equipment must be earthed.

6 – Start-up and Operating

Start-Up

When the main power is first applied to the searchlight, the searchlight will carry out a self-test, it will Pan to the left limit and Tilt down to the limit, once this is complete, the searchlight will then move to the centre and horizontal, during this please do not try and operate the searchlight while this test is being carried out. Once the searchlight is back at centre the searchlight can then be operated normally, by pressing the 1/0 button on the control panel.

Operating

Switch On

The panel is activated using the 1/0 button. This will illuminate brightly when the panel is active. Alternate operations of the 1/0 button will switch the panel on and off.

Lamp Control

When the panel is active pressing the LIGHT button will switch the light on or off. If the joystick panel is switched off with the 1/0 button the light will switch off.

Focus Control

The lamp focus can be adjusted using the FOCUS button. Lamp focus will adjust continuously whilst FOCUS is pressed.

Beam Direction

The beam direction can be adjusted using the joystick when the panel is active. Moving the joystick left or right will pan the beam clockwise or anticlockwise. Moving the joystick up or down will move the beam up or down. The speed of movement is proportional to the movement of the joystick. It is possible to move the beam in both directions at once by moving the joystick diagonally. The LED's illuminate indicating which direction the searchlight is travelling in. The pan movement is in a circular array of LEDs, when the LED's start to flash this indicates that the searchlight has reached the end of its travel in either left or right direction. The tilt movement is illustrated with 11 vertical LED's, the LED will also flash when the searchlight has reached the end of its travel.

Home

The searchlight can be returned to a pre-set home position. By default, this is dead ahead with the beam level although different positions can be programmed as described below. To send the searchlight to the home position switch the panel off then press the HOME button.

Set New Home Position

To set a new home position move the searchlight to the new desired home position. Switch the panel off then press the joystick down to its limit and press the LIGHT button. The current position will now be the new home position.

Set Motion Limit

The searchlight travel can be limited in either axis or either direction. To set a new limit, switch the panel on and move the searchlight to the desired limit position. Switch the panel off then press and hold the FOCUS button whilst moving the joystick full travel in the direction of the desired limit. Hold in this position for 4 seconds. For example, to set a limit to the tilt up motion; -

1. Switch panel on and drive the searchlight to desired tilt up limit position.
2. Switch panel off.
3. Press and hold the FOCUS button and hold joystick in the full up position for 4 seconds.
4. Tilt up motion will now be inhibited above the current position.

Clear Motion Limits

Motion limits as set above can be cleared by switching the panel off then pressing and holding the FOCUS button and LIGHT buttons together for 10 seconds.

Adjusting Panel Illumination

The panel illumination and indicators intensity can be adjusted to suit ambient light levels. To adjust the intensity, switch the panel on then switch it off with the 1/0 button and keep the 1/0 button pressed. To increase intensity, move the joystick to the right. To decrease move to the left. Note that the 1/0 button must be kept depressed whilst the joystick is moved. All indicators will illuminate whilst adjustments are performed. Adjustment is complete when the 1/0 button is released.



6.1 - FBUS Data & Panel Addresses

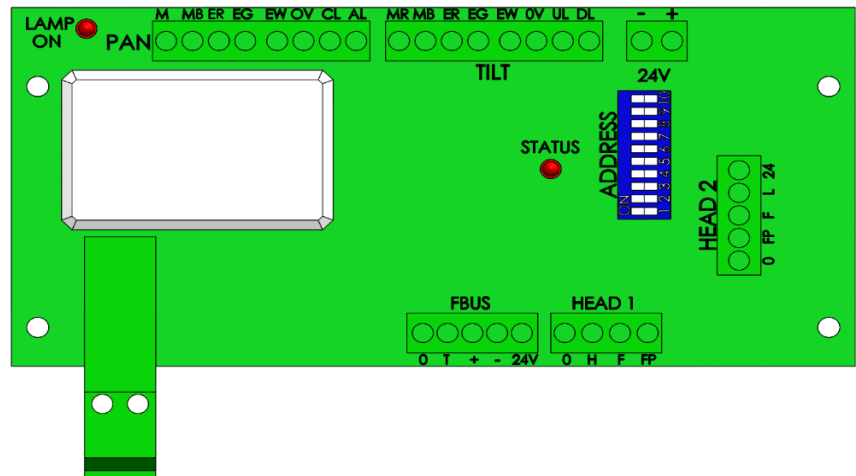
The Francis bus (FBUS) is a custom communication protocol based on RS485 two wire bi-directional communication hardware. The system provides a simple bi-directional link between searchlights and joystick panels. The system allows given panels to communicate with different searchlights and allows several panels to communicate with the same searchlight.

FBUS Address Switches

Setting Searchlight Address Value

The searchlight address is set using the Dip switches on the Speed Controller PCB located inside the Gearbox Assembly (see drawing C30355). With the address switches using simple binary input. Each switch has a binary value as details below; -

Dip Switch	Searchlight
10	1
9	2
8	4
7	8
6	16



If only 1 Searchlight is used, then all switches will be set to off.

The address value is the sum of the numbers above which are active when the switch is on.

For example, if switches 8 and 10 are on, and all others are off, the address value would be 5.

Note that switches 1-3 are not used for address selection and should be switched off.

Standard Joystick Panel – Control (Panel) Address

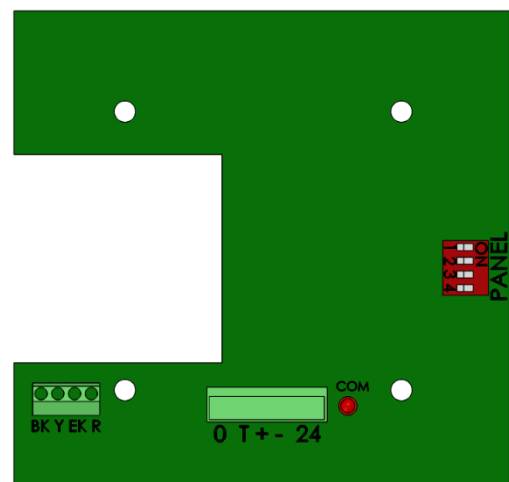
Dip Switch	Control Panel
1	8
2	4
3	2
4	1

EXAMPLES

Standard joystick panel – panel address set to 5

Switch 1 = Off

Switch 2 = On (Value 4 added to address)



Switch 3 = Off

Switch 4 = On (Value 1 added to address)

$$4 + 1 = 5$$

Speed control card - lamp address set to 11.

Switch 6 = Off

Switch 7 = On (Value 8 added to address)

Switch 8 = Off

Switch 9 = On (Value 2 added to address)

Switch 10 = On (Value 1 added to address)

$$8 + 2 + 1 = 11$$

ADDRESSING SYSTEM

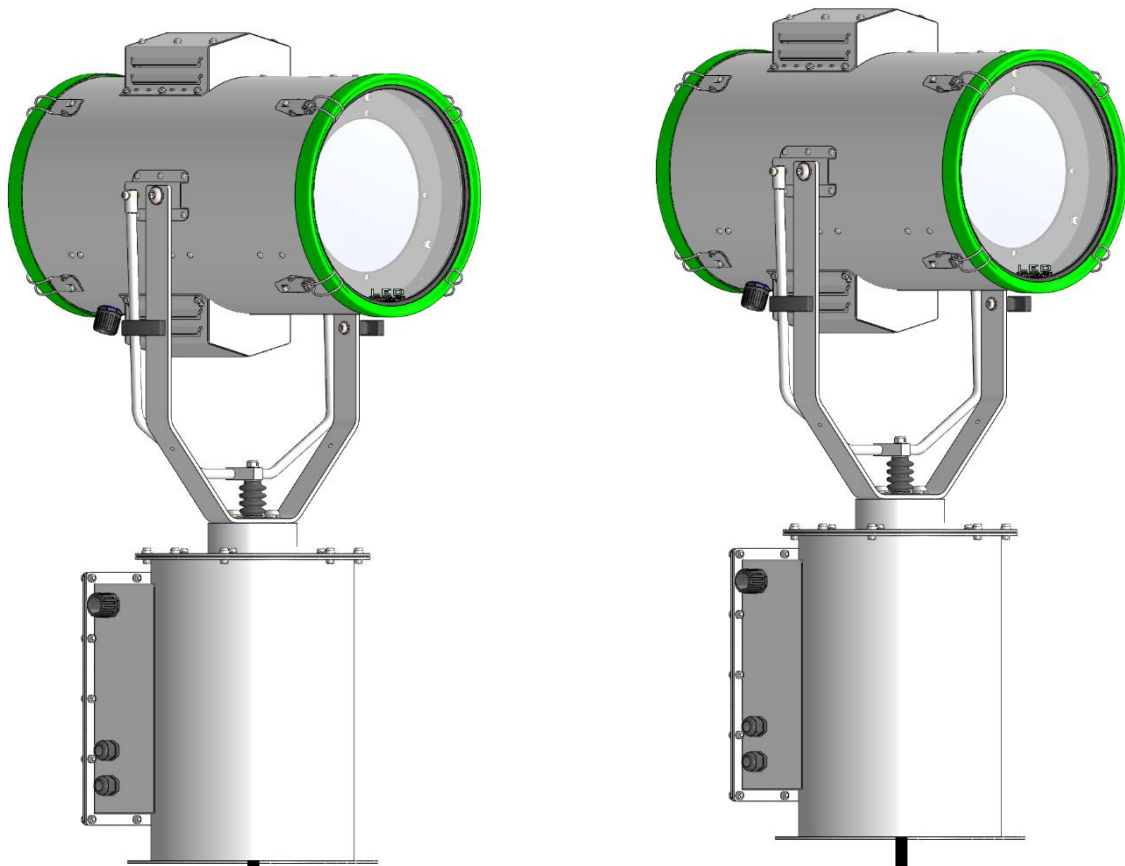
Every searchlight must have a unique address. The addresses should be sequential and should start from zero. If there were three searchlights in a system the addresses should be set to 0, 1 and 2.

Control panel – panel addresses use the same system being sequential and start from zero.

It is essential that all panels have a unique address with no duplication however note that searchlights and panels can be the same address. For example, on a system with two panels and two searchlights, the panel addresses will be 0 and 1 and the lamps addresses will be 0 and 1.

Control panel lamp addresses are defined by the system configuration. If two panels are used to control the same searchlight, they must still have individual panel addresses, but the lamp addresses can be set to the same address value as the searchlight which is to be controlled. Any number of panels can control the same lamp.

Multiple Searchlights, Control Panels and Master Control Panel



7 – Fault Finding

7.1 Problems at Installation

- If the searchlight completes the Self-Test, e.g., Pan left, Tilts down then returns to centre and the LEDs on the joystick panel are not illuminate, then please check the 4 data cables connections on the FBUS connector located on the back of the joystick panel assembly, as these data cables could be swapped around, you can check the voltages on the 4 connections, you should get as shown below.
 - 0 & + = 3.9v DC
 - 0 & - = 0.9v DC
 - 24 & 0 = 18-24v DC
- If the searchlight completes the Self-Test, e.g., Pan left, Tilts down then returns to centre and the LEDs on the joystick panel are illuminated, but you are unable to control the searchlight via the joystick panel, then please check the data + & - connections on the FBUS connector located on the back of the joystick panel assembly, as these data cables could be swapped around.
- If you have more than 1 searchlight in the installation and 2 or more searchlights are moving at the same time in the same direction, then please check the dip switch settings on the speed controller PCB, see **Setting Searchlight Address Value**.

Failure of Lamp to light

- Check that the supply is connected to the input of the LED driver and check all connections as per the wiring diagram. On operation if the LED does not light, switch off mains supply and check all fuses.

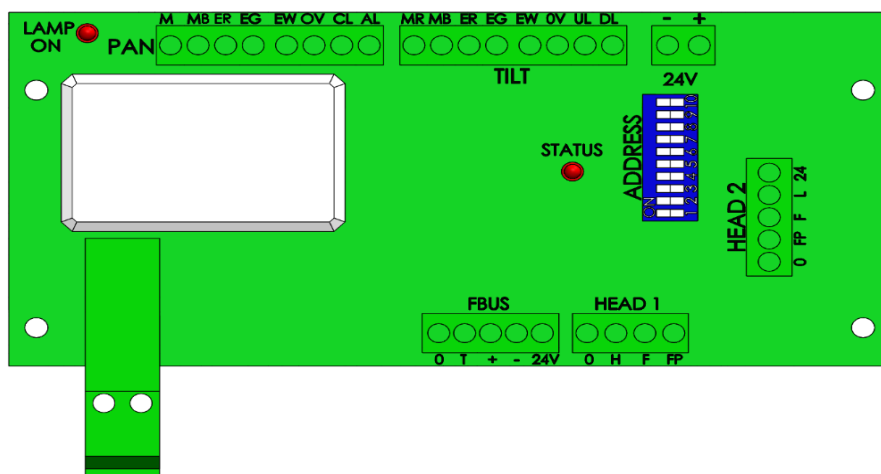
7.2 - Problems After Installation

Please note, if the searchlight does not complete the self-test, you will not be able to operate the searchlight in any direction or switch the light on. Please refer to section **7.3 Obtaining Fault Status** below, to confirm the fault.

Once you have confirmed the fault via the joystick panel, please contact Francis Searchlights for ordering the required parts, sales@francis.co.uk

If the control panel is not communicating with the searchlight and none of the LED's on the control panel are lighting up, then you will need to access the speed controller PCB inside the gearbox (see drawing C30355), to access the speed controller PCB you will need to remove the 14 off M6 screws that hold the gearbox access panel in place, the speed controller PCB is positioned behind the chassis plate, you can see the Status LED flashing through the hole in the plate.

The Status LED (labelled "STATUS") on the speed controller PCB, shown below.



During faults normal status LED operation is overridden. The status LED will flash red several times with the number of flashes corresponding to the specific fault. If there are multiple faults the LED will flash accordingly with a gap between each fault flash sequence. Fault details are provided on the next page, with the number of flashes indicated on the left.

The Status LED has several functions as detailed below.

Software Version

When power is applied to the speed control card the status LED will flash green. The number of flashes corresponds to the software version.

FBUS Normal operation

When the system is operating from FBUS the status LED will illuminate static green. If used with later control panels the status LED will be on most of the time but will briefly go off every few seconds.

When a valid FBUS data signal is received the LED will switch off momentarily to indicate data reception. If data is continuous the LED will flash green slowly.

If the Status LED does not light up, then please check the 24v DC supply from the PSU within the gearbox, as shown on drawing C30355 Item 7, if there is no output from the PSU then this will need to be replaced.

7.3 - Obtaining Fault Status

Fault codes can be accessed, with the control panel switched off, press the PANEL button and keeping the PANEL button pressed for 10 seconds. Fault codes are indicated by the PANEL button flashing several times related to the fault. Fault codes are detailed below. If more than one fault is present the PANEL button will indicate them in sequence.

1. Pan Limit. – Either of the pan limit switches operated. Note that this may not actually be a fault. The LED will flash when a limit switch is operated under normal circumstances i.e., the lamp is at the limit of travel. This will also indicate when a variable limit is reached.
2. Tilt Limit. – Either of the tilt limit switches operated. Note that this may not actually be a fault. The LED will flash when a limit switch is operated under normal circumstances i.e., the lamp is at the limit of travel. This will also indicate when a variable limit is reached.
3. Pan motor trip. – The pan motor is taking excessive current or has a short circuit. The pan motor will be disabled. To reset, press lamp button.
4. Tilt motor trip. – The tilt motor is taking excessive current or has a short circuit. The tilt motor will be disabled. To reset, press lamp button.
5. Focus motor trip. – The focus motor is taking excessive current. The motor will be disabled for a period when this occurs. Fault indication will remain until power is removed or the fault is corrected.
6. FBUS interface over current. – The speed control card supplies 24VDC to the remote-control panels. The supply is protected by a self-resetting PTC fuse. 6 flashes indicate the fuse has tripped.
7. Anti-condensation heater output over current. – The 24VDC anti condensation heater output is taking excessive current. The heater output will switch off. To restore this output, remove the supply from the speed control card for a period.
8. Limit Switch Error. Some lamp types do not use all or some limit switches. If an invalid limit switch input is detected it is probable the speed control card is set to the wrong product or there is a wiring error.
9. Datum Error. The start-up datum system has not completed correctly.
10. Product type not set or corrupt. The product type has not been set, has been set incorrectly or is corrupt.
11. Supply voltage out of tolerance. The 24V supply is outside the range 18-30V.

8 - Maintenance and Servicing

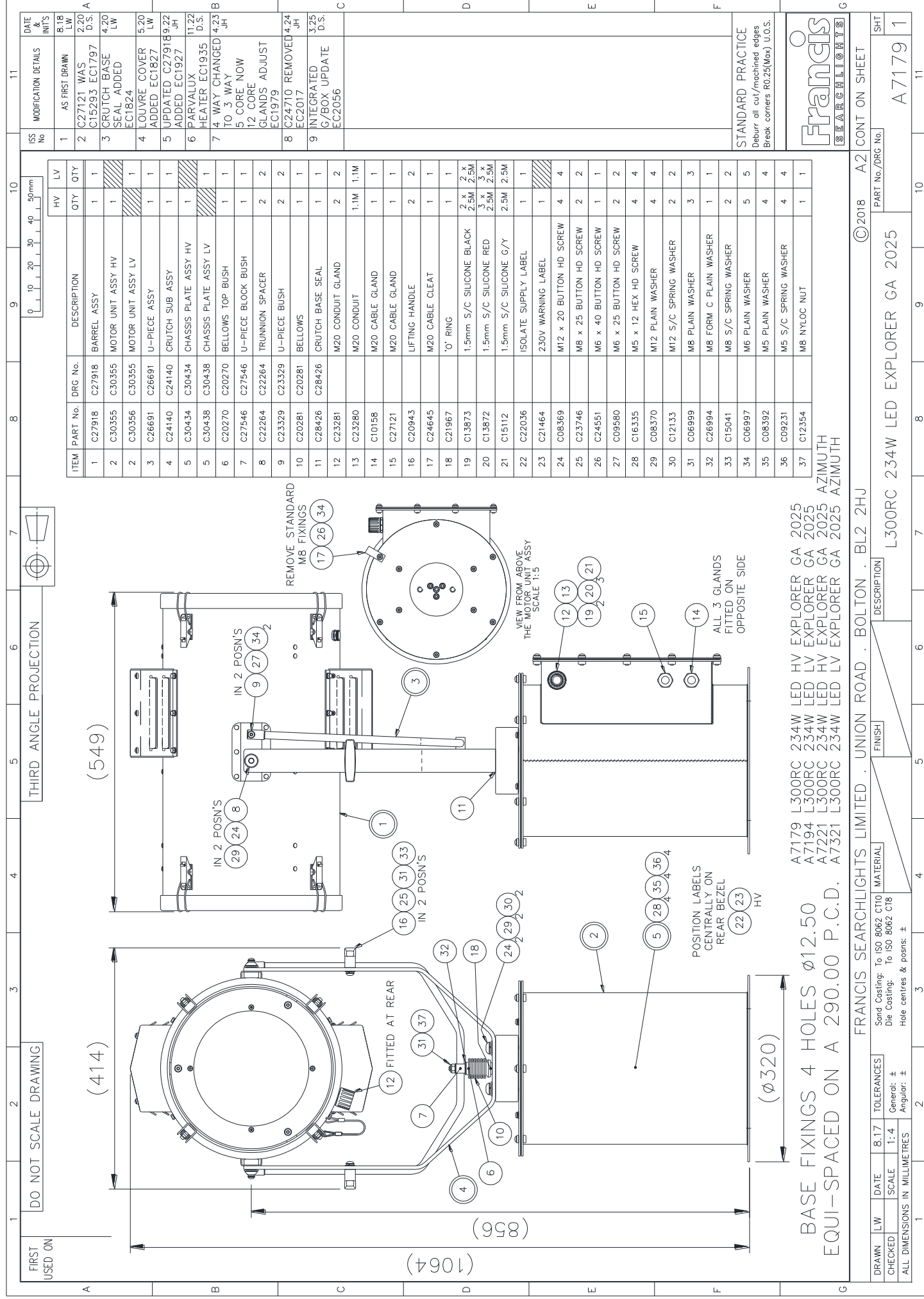
To prolong the service life and performance of your searchlight, the following maintenance guidelines are recommended:

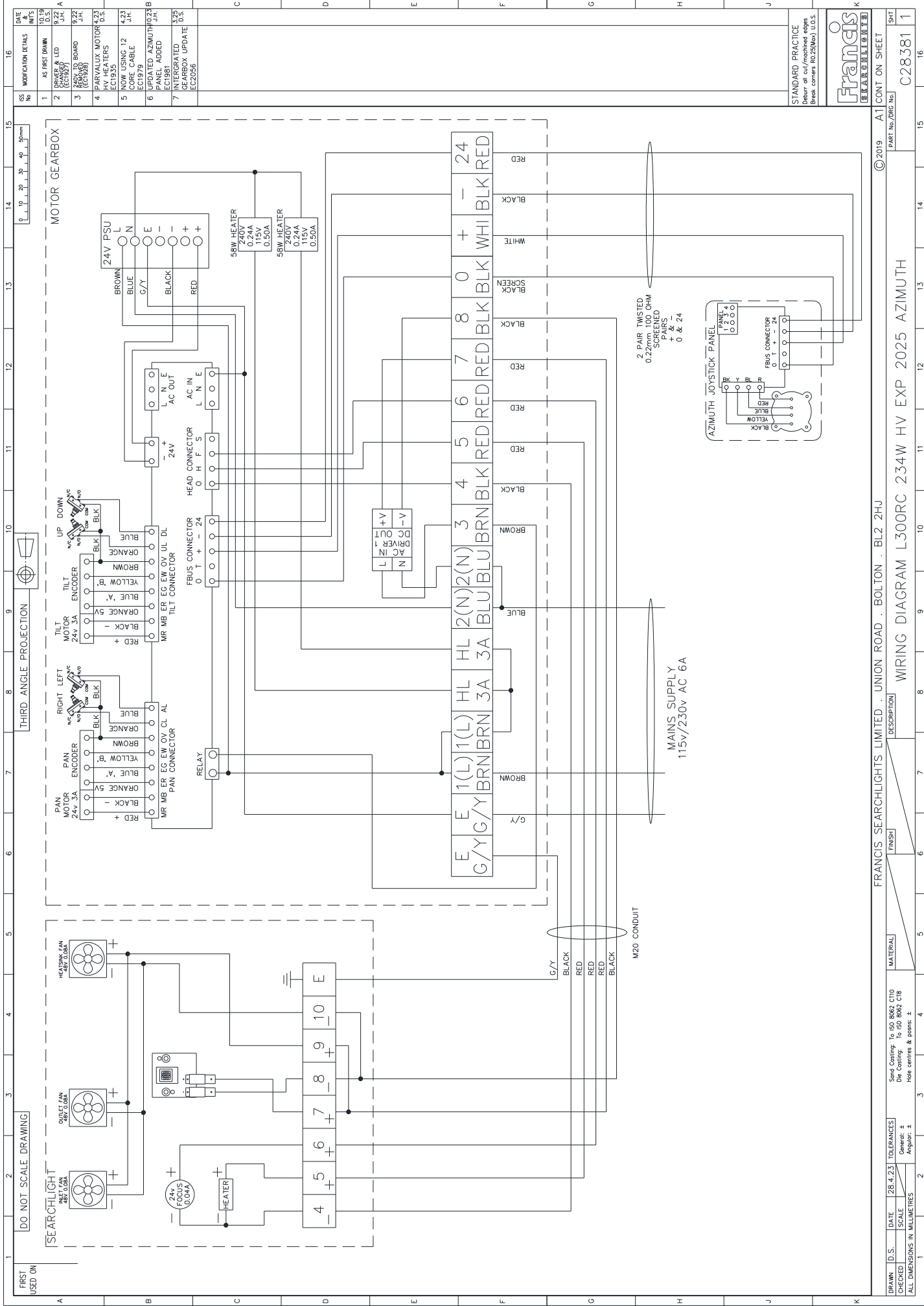
- Maintenance checks should be conducted before every voyage or at least every three months.
- Before checking, disconnect the equipment from the supply.
- Visually inspect the condition of the equipment.
- Any major or minor structural damage should be rectified immediately to reduce sympathetic wear.
- After inspection it may be necessary to clean the inside of the searchlight. The following procedure should be adhered to:
 - Remove the front bezel.
 - Clean the front glass inside and out using a proprietary glass cleaner.
 - Clean the lenses if required.
- It is advisable to check all seals and gaskets for signs of degradation. Renew if necessary.
- The searchlight is fitted with a breather unit. This ensures a steady airflow to prevent any vacuum forming within the barrel.
- Upon completing all maintenance requirements, the searchlight should be tested for full working order (approximately 20 minutes).

If in any doubt as to the correct servicing procedures to adopt, please contact your distributor/agent or Francis who will be able to advise the best course of action for your product.

9 - Wiring Diagram & General Assembly

Drawing No:	Description
A7221	L300RC 234w LED 115/240v Explorer General Assembly
A7321	L300RC 234w LED 24v Explorer General Assembly
C28381	Wiring Diagram 115/240v
C30282	Wiring Diagram 24v
C29956	Azimuth Joystick Panel Assembly
C30434	Chassis Plate Assembly 115/240v
C30438	Chassis Plate Assembly 24v
C29670	LED Replacement Instructions
C27918	Barrel Assembly
C30355	Gearbox Assembly 115/240v
C30356	Gearbox Assembly 24v

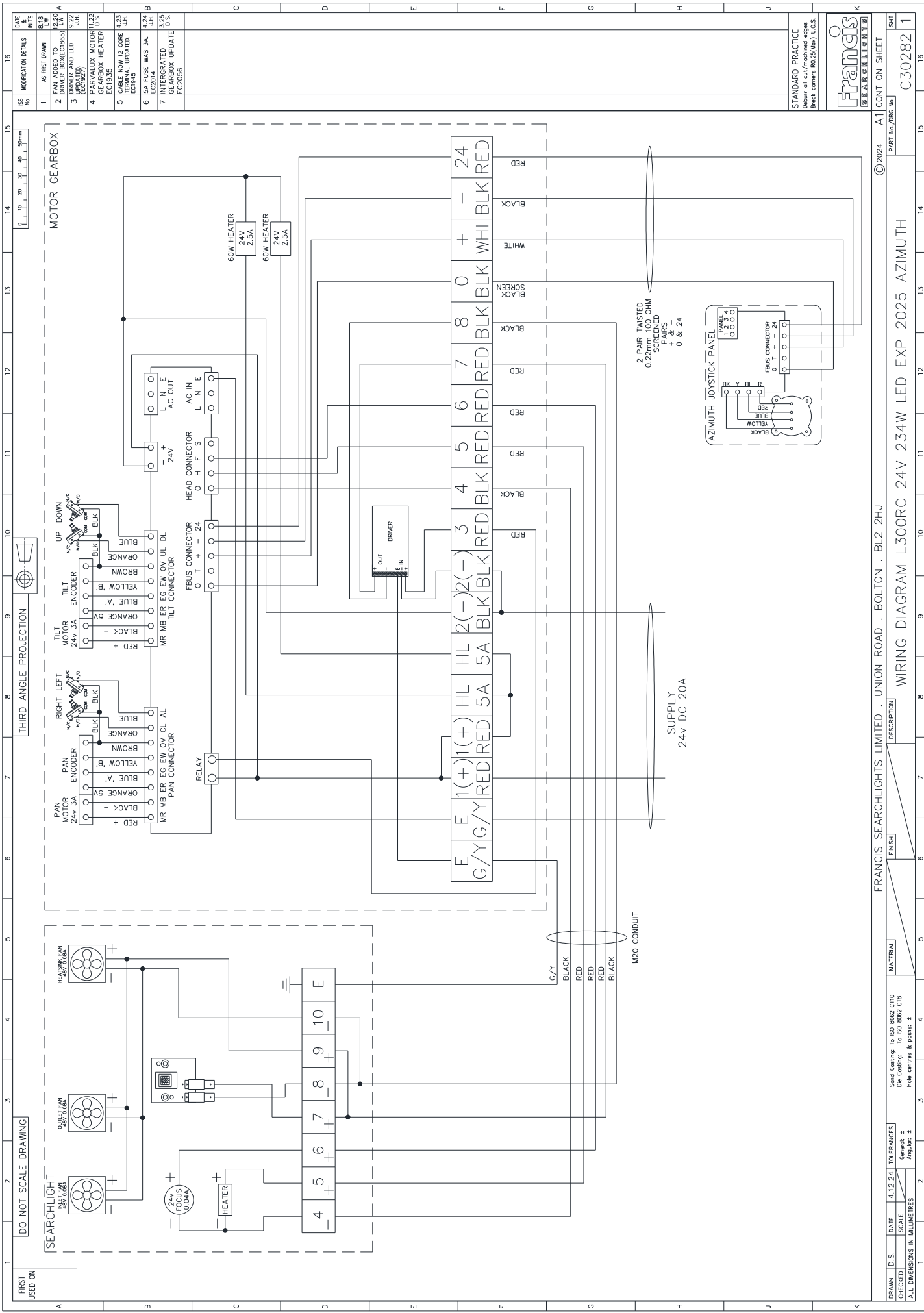




FRANCIS SEARCHLIGHTS LIMITED · UNION ROAD · BOLTON · BL2 2HU	© 2019	A1 CONT ON SHEET	16
WIRING DIAGRAM L300RC 234W HV EXP 2025 AZIMUTH	PART No./DRG No.	SHT	C28381 1
DESCRIPTION	FINISH	MATERIAL	
Sand Casting: To ISO 8062 CT10	28.4/23	TOLERANCES	
Die Casting: To ISO 8062 CT8	SCALE	General: ±	
Hole centres & points: ±	Angular: ±		
ALL DIMENSIONS IN MILLIMETRES			



STANDARD PRACTICE
Refer to cut/machined edges
Unless stated otherwise
Drawn to BS EN ISO 9001:2015



DATE	MODIFICATION DETAILS	ISS
18.11.20	AS FIRST DRAWN	1
12.20	FAN ADDED TO SEARCHLIGHT (8663)	2
9.22	DRIVER AND LED UPDATES	3
1.22	PARVALUX MOTOR	4
4.23	CABLE NOW 12 CORE WITH 12 CORE TERMINAL UPDATED.	5
4.24	5A FUSE WAS 3A.	6
3.25	INTERGRATED GEARBOX UPDATE	7
EC2056		

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
DATE	4.12.24	4.12.24	4.12.24	4.12.24	4.12.24	4.12.24	4.12.24	4.12.24	4.12.24	4.12.24	4.12.24	4.12.24	4.12.24	4.12.24	4.12.24
SCALE	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1
TOLERANCES	General: ±	General: ±	General: ±	General: ±	General: ±	General: ±	General: ±	General: ±	General: ±	General: ±	General: ±	General: ±	General: ±	General: ±	General: ±
FINISH	Send Coating: To ISO 8002 C110	Send Coating: To ISO 8002 C110	Send Coating: To ISO 8002 C110	Send Coating: To ISO 8002 C110	Send Coating: To ISO 8002 C110	Send Coating: To ISO 8002 C110	Send Coating: To ISO 8002 C110	Send Coating: To ISO 8002 C110	Send Coating: To ISO 8002 C110	Send Coating: To ISO 8002 C110	Send Coating: To ISO 8002 C110	Send Coating: To ISO 8002 C110	Send Coating: To ISO 8002 C110	Send Coating: To ISO 8002 C110	Send Coating: To ISO 8002 C110
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PART No./Dwg No.	A1	A1	A1	A1	A1	A1	A1	A1	A1	A1	A1	A1	A1	A1	A1
CONT ON SHEET	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

STANDARD PRACTICE

Francis Searchlights Limited

Break corners R0.25(Min) U.O.S.

Francis SEARCHLIGHTS

1 2 3 4 5 6 7 8 9 10 11

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

50mm

ITEM	PART No.	DRG No.	DESCRIPTION	QTY
1	C29957	C29957	AZIMUTH CONTROL PANEL	1
2	C30029	C30029	AZIMUTH PANEL BACKING PLATE	1
3	C28181	C28181	JOYSTICK BACK PLATE	1
4	C28182	C28182	PCB PILLAR	2
5	C30102	C28182	PCB PILLAR (SKIMMED)	2
6	C29958		AZIMUTH CONTROL PANEL PCB	1
7	C28151		ILLUMINATED PUSHBUTTON	4
8	C28150		CLEAR PLASTIC LENS	4
9	C28149		MARKING PLATE	4
10	C26537	C26537	JOYSTICK	1

ITEM	PART No.	DRG No.	DESCRIPTION	QTY
11	C27435		5 WAY CONNECTOR	1
12	C20526		M4 x 25 CSK HD SCREW	4
13	C28154		M2.5 x 16 CSK HD SCREW	4
14	C04376		M4 PLAIN WASHER	4
15	C08793		M4 S/C SPRING WASHER	4
16	C10745		M2.5 PLAIN WASHER	4
17	C22371		M2.5 S/C SPRING WASHER	4
18	C06266		M4 FULL NUT	4
19	C10744		M2.5 FULL NUT	4
20	C12039		CLEAR RTV	A/R

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ITEM

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C30432

CHASSIS PLATE SUB ASSY

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C30431

C30431

GEARBOX DIN RAIL ASSY

1

3

C29601

DRIVER

1

4

C09895

M5 x 10 BUTTON HD SCREW

2

5

C26955

M4 x 10 HEX HD SCREW

4

6

C08392

M5 PLAIN WASHER

2

7

C09231

M5 S/C SPRING WASHER

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C04376

M4 PLAIN WASHER

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C08793

M4 S/C SPRING WASHER

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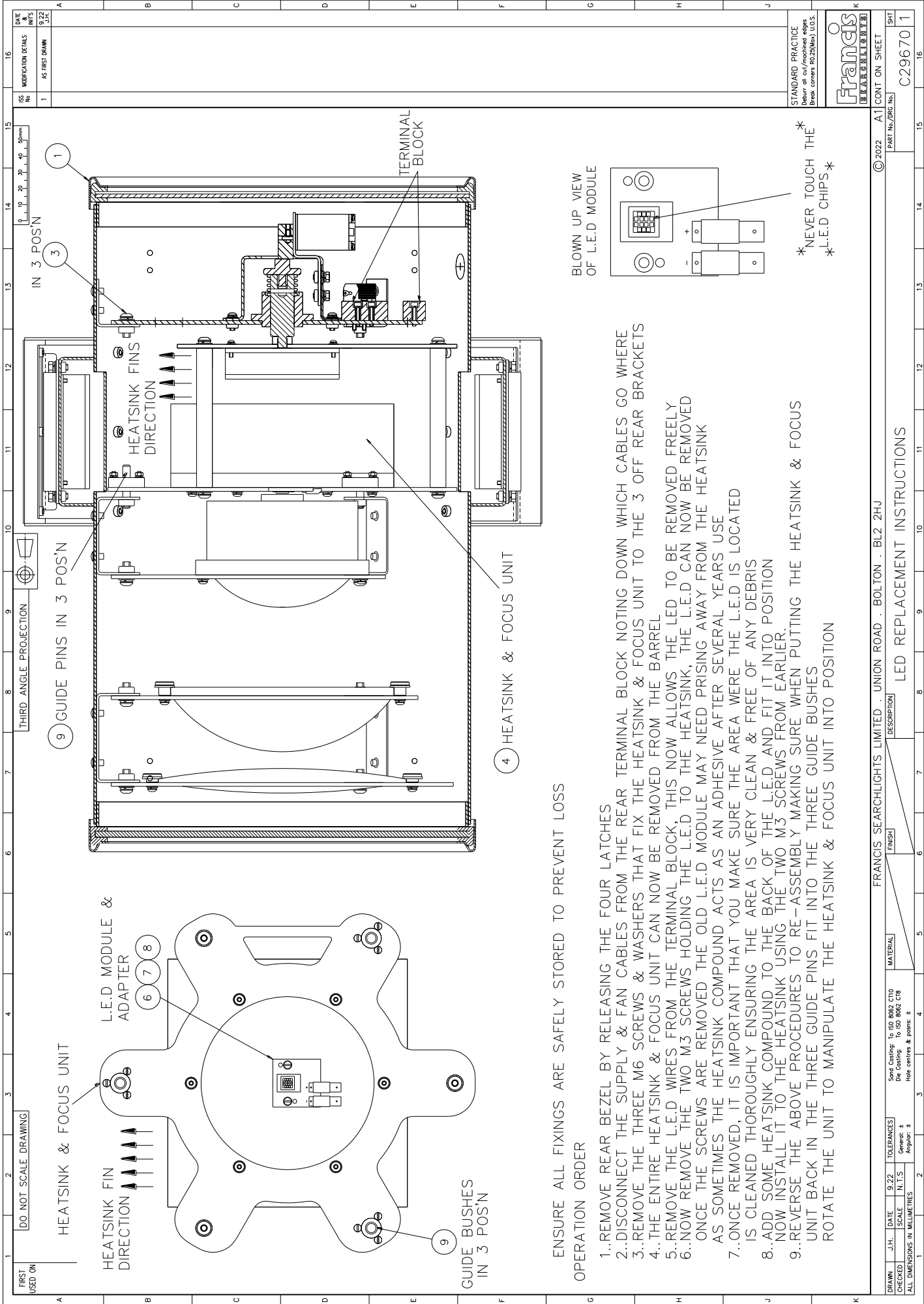
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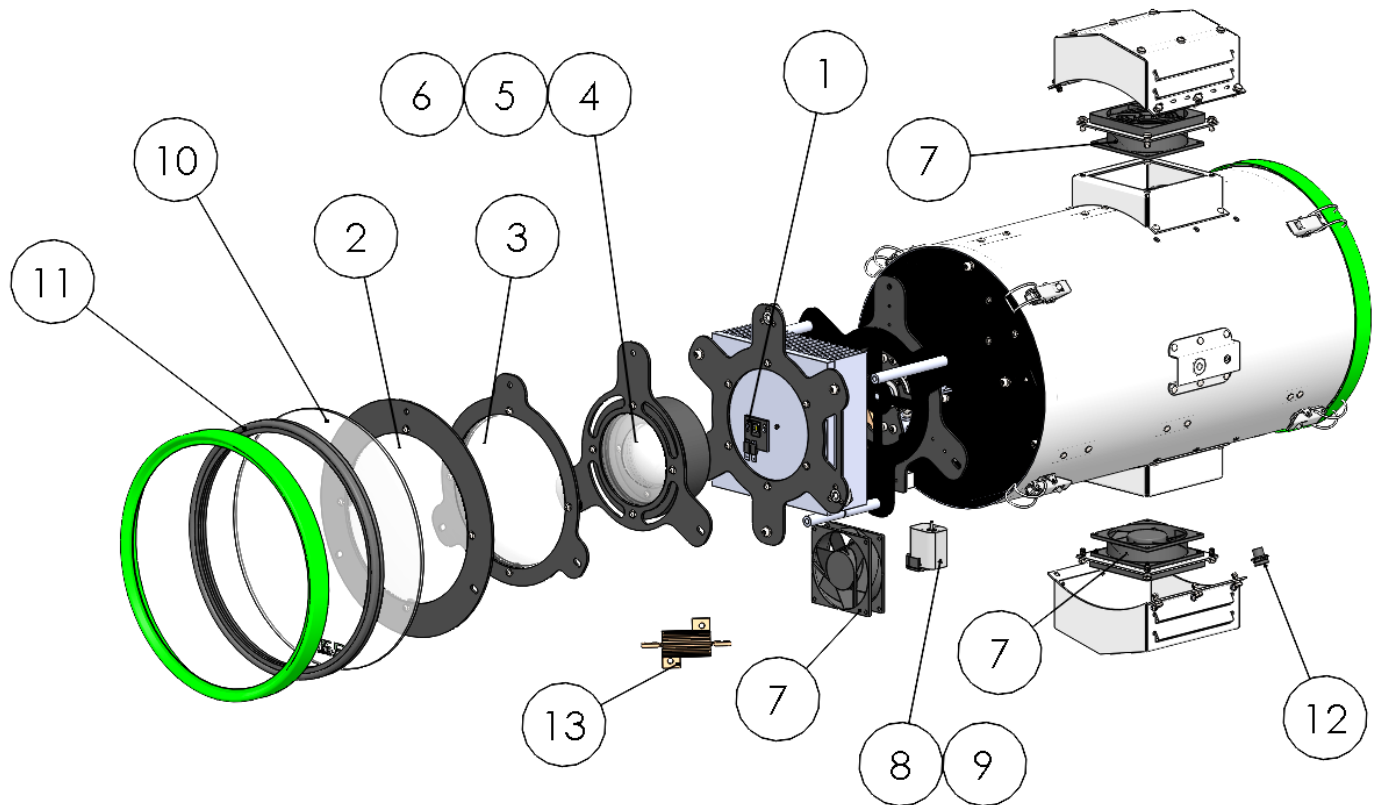
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ENSURE ALL FIXINGS ARE SAFELY STORED TO PREVENT LOSS
OPERATION ORDER

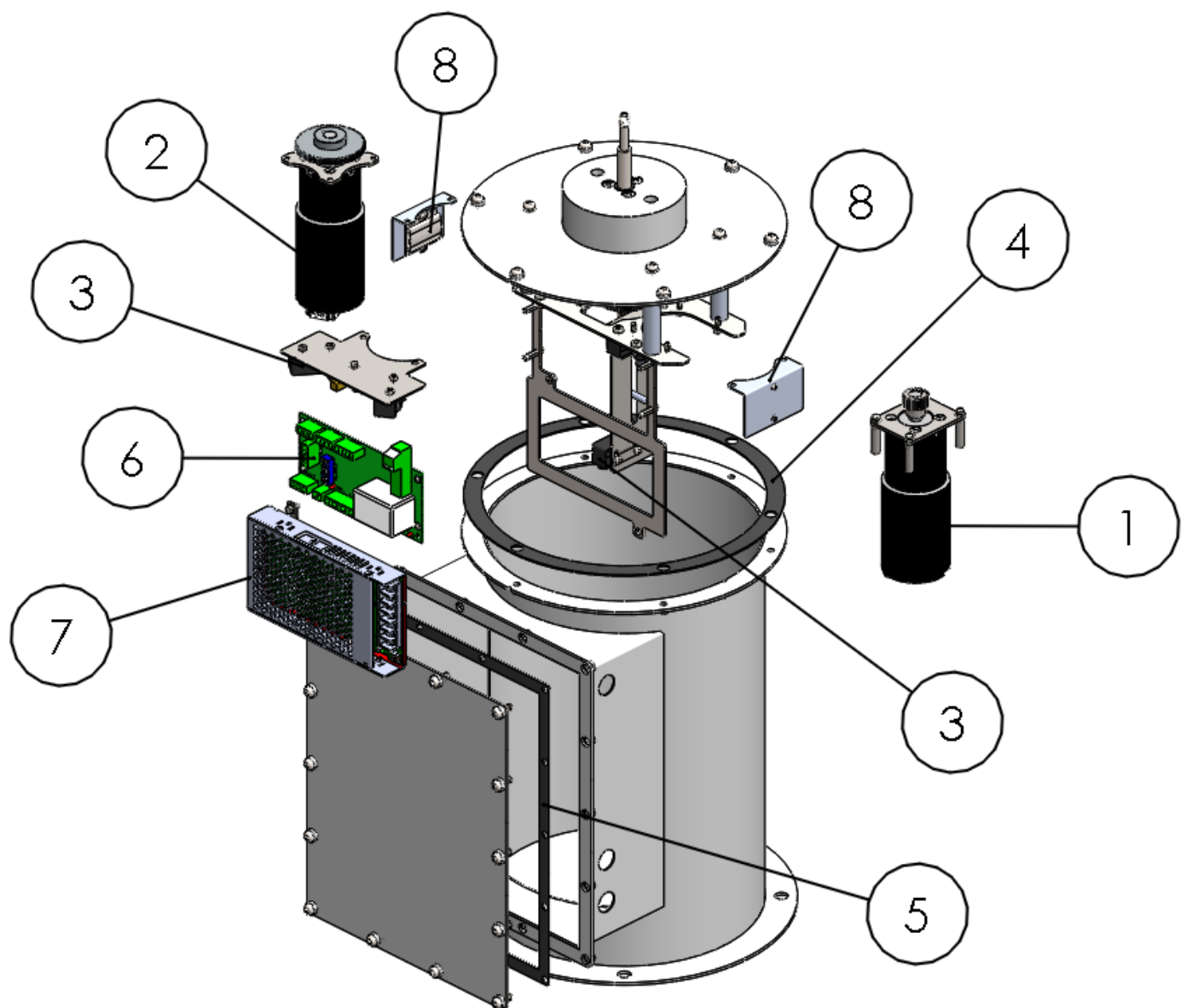
- 1..REMOVE REAR BEZEL BY RELEASING THE FOUR LATCHES
 - 2..DISCONNECT THE SUPPLY & FAN CABLES FROM THE REAR TERMINAL BLOCK NOTING DOWN WHICH CABLES GO WHERE
 - 3..REMOVE THE THREE M6 SCREWS & WASHERS THAT FIX THE HEAT SINK & FOCUS UNIT TO THE 3 OFF REAR BRACKETS
 - 4..THE ENTIRE HEAT SINK & FOCUS UNIT CAN NOW BE REMOVED FROM THE BARREL
 - 5..REMOVE THE L.E.D WIRES FROM THE TERMINAL BLOCK, THIS NOW ALLOWS THE LED TO BE REMOVED FREELY
 - 6..NOW REMOVE THE TWO M3 SCREWS HOLDING THE L.E.D TO THE HEAT SINK, THE L.E.D CAN NOW BE REMOVED
- ONCE THE SCREWS ARE REMOVED THE OLD L.E.D MODULE MAY NEED PRISING AWAY FROM THE HEAT SINK
- AS SOMETIMES THE HEAT SINK COMPOUND ACTS AS AN ADHESIVE AFTER SEVERAL YEARS USE
- 7..ONCE REMOVED, IT IS IMPORTANT THAT YOU MAKE SURE THE AREA WHERE THE L.E.D IS LOCATED IS CLEANED THOROUGHLY ENSURING THE AREA IS VERY CLEAN & FREE OF ANY DEBRIS
 - 8..ADD SOME HEAT SINK COMPOUND TO THE BACK OF THE L.E.D AND FIT IT INTO POSITION NOW INSTALL IT TO THE HEAT SINK USING THE TWO M3 SCREWS FROM EARLIER.
 - 9..REVERSE THE ABOVE PROCEDURES TO RE-ASSEMBLY MAKING SURE WHEN PUTTING THE HEAT SINK & FOCUS UNIT BACK IN THE THREE GUIDE PINS FIT INTO THE THREE GUIDE BUSHES
- ROTATE THE UNIT TO MANIPULATE THE HEAT SINK & FOCUS UNIT INTO POSITION

C27918 Barrel Assembly



Item Number	Part Number	Description	Quantity
1	C29668-01	LED Replacement Kit	1
2	C27143-00	Front Lens	1
3	C27144-00	Middle Lens	1
4	C27145-00	Rear Lens (Front)	1
5	C27146-00	Rear Lens (Middle)	1
6	C27147-00	Rear Lens (Rear)	1
7	C30112-00	Fan	3
8	C16410-01	Focus Motor	1
9	C16534-00	Focus Motor Cover	1
10	C27224-00	Front Glass	1
11	C20567-00	Front Glass Gasket	1
12	C22268-01	Breather Assembly	1
13	C27288-01	Heater	1

C30355 Gearbox Assembly 115/240v
C30356 Gearbox Assembly 24v



Item Number	Part Number	Description	Quantity
1	C29501-01	Pan Motor Assembly	1
2	C29500-01	Tilt Motor Assembly	1
3	C29275-00	Micro-switch	4
4	C23234-00	Pedestal Sealing Gasket	1
5	C30361-01	Rear Cover Sealing Gasket	1
6	C29535-01	Speed Controller PCB	1
7	C29162-00	PSU	1
8	C23277-00	Heater 115/240v	2
8	C23278-00	Heater 24v	2

10 - Spare Parts List

The following spare parts can be ordered directly from the manufacturer:

Part Number	Description
-------------	-------------

Searchlight Spares

C29668-01	LED Replacement Kit
C29601-01	LED Driver (115/240v Model)
C29600-01	LED Driver (24v Model)
C27143-00	Front Lens
C27144-00	Middle Lens
C27145-00	Rear Lens (Front)
C27146-00	Rear Lens (Middle)
C27147-00	Rear Lens (Rear)
C30112-00	Fan
C16410-01	Focus Motor
C16534-00	Focus Motor Cover
C27224-00	Front Glass
C20567-00	Front & Rear Bezel Gasket
C22268-01	Breather Assembly
C27288-01	Heater
C20281-00	Bellows

Motor Gearbox Spares

C29501-01	Pan Motor Assembly
C29500-01	Tilt Motor Assembly
C29275-00	Micro switch
C23234-00	Pedestal Sealing Gasket
C30361-00	Rear Cover Sealing Gasket
C29535-01	Speed Controller PCB
C29162-00	PSU
C23277-00	Heater 115/240v
C23278-00	Heater 24v

Joystick Panel Spares

C26537-01	Joystick
C29958-00	Azimuth Control Panel PCB

To prolong the life and performance of your product, we recommend that you only specify Francis Searchlights spare parts. This will ensure that any warranties on your equipment will not be invalidated.

When ordering spare parts please contact the Sales Department at Francis Searchlights Limited sales@francis.co.uk . Please always quote the searchlight model and serial number, which you can find on the nameplate off the driver box. This will enable a fast response to your spares' requirements.